

CASTROL ILOCUT 480A

TYPE

Neat, chlorinated and fatty.

DESCRIPTION

Castrol Ilocut 480A is a clear, low viscosity, superior quality mineral oil fortified with chlorinated additive to provide extra lubricating film strength for medium duty cutting operations.

This pale-coloured cutting oil allows the operator to see more easily the conditions at the interface of tool and workpiece.

APPLICATIONS

Suitable for all types of small automatics, semi-automatics and multi-cut lathes, capstans and combination turret lathes.

Non-staining and non-corrosive to copper and its alloys. Equally adaptable to ferrous and non-ferrous metals.

TYPICAL DATA

Color	Yellow, clear
Density @ 15°C, mg/l	0.880
Kinematic Viscosity @ 40°C, cSt	9.23
Closed Flash Point, °C	154
Copper Corrosion 3 Hours @ 100°C	No Stain
Chlorine, % Wt	1.5
Fat, % Wt	4

These are typical figures and do not constitute a Specification